

## CLAIMS

I/We claim:

- [c1] 1. A nonvolatile memory with spacer trapping structure, said nonvolatile memory comprising:
- a semiconductor substrate;
  - a gate oxide formed on said semiconductor substrate;
  - a gate structure formed on said gate oxide;
  - first isolation layer formed over the sidewall of said gate structure;
  - first spacers formed on the sidewall of said first isolation layer;
  - source and drain regions formed adjacent to said gate structure, wherein p-n junctions of said source and drain regions formed under said first spacers; and
  - salicide formed on said gate structure and said source and drain regions.
- [c2] 2. The nonvolatile memory of Claim 1, further comprising pocket ion implantation region located adjacent to said source and drain regions, wherein the conductive type of the pocket ion implantation region is opposite to the one of the source and drain regions, wherein the p-n junctions of said pocket ion implantation region formed under said first spacers.
- [c3] 3. The nonvolatile memory of Claim 1, further comprising:
- lightly doped drain region adjacent to said source and drain regions, wherein p-n junctions of said lightly doped drain regions formed under said first spacers and the p-n junction of said lightly doped drain region is shallower than the one of said source and drain regions and said lightly doped drain region is closer to the channel under said gate structure than said source and drain regions; and

pocket ion implantation region adjacent to said lightly doped drain regions, wherein the conductive type of the pocket ion implantation region is opposite to the one of the source and drain regions.

[c4] 4. The nonvolatile memory of Claim 1, further comprising:  
double doped drain region adjacent to said source and drain regions, wherein p-n junctions of said double doped drain regions formed under said first spacers and the p-n junction of said double doped drain region is deeper than the one of said source and drain regions and said double doped drain region is closer to the channel under said gate structure than said source and drain regions and the doping concentration of said double doped drain region is lower than the one of said source and drain regions; and  
pocket ion implantation region adjacent to said double doped drain region, wherein the conductive type of the pocket ion implantation region is opposite to the one of the source and drain regions.

[c5] 5. The nonvolatile memory of Claim 1, further comprises a second isolation layer formed between said first isolation layer and said first spacer, said second isolation layer being formed of nitride or the material having energy gap lower than 6eV, wherein said first isolation layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall of said second isolation layer are formed of oxide or the material having energy gap larger than 7eV.

[c6] 6. The nonvolatile memory of Claim 2, further comprises a second isolation layer formed between said first isolation layer and said first spacer, said second isolation layer being formed of nitride or the material having energy gap lower than 6eV, wherein said first isolation layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall

of said second isolation layer are formed of oxide or the material having energy gap larger than 7eV.

[c7]           7.     The nonvolatile memory of Claim 3, further comprises a second isolation layer formed between said first isolation layer and said first spacer, said second isolation layer being formed of nitride or the material having energy gap lower than 6eV, wherein said first isolation layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall of said second isolation layer are formed of oxide or the material having energy gap larger than 7eV.

[c8]           8.     The nonvolatile memory of Claim 4, further comprises a second isolation layer formed between said first isolation layer and said first spacer, said second isolation layer being formed of nitride or the material having energy gap lower than 6eV, wherein said first isolation layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall of said second isolation layer are formed of oxide or the material having energy gap larger than 7eV.

[c9]           9.     The nonvolatile memory of Claim 5, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4eV.

[c10]          10.    The nonvolatile memory of Claim 6, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4eV.

[c11]          11.    The nonvolatile memory of Claim 7, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4eV.

- [c12] 12. The nonvolatile memory of Claim 8, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4eV.
- [c13] 13. The nonvolatile memory of Claim 1, wherein said first isolation layer is formed of oxide or the material having energy gap larger than 7eV.
- [c14] 14. The nonvolatile memory of Claim 1, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.
- [c15] 15. The nonvolatile memory of Claim 1, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{CoSi}_2$  or  $\text{NiSi}$ .
- [c16] 16. The nonvolatile memory of Claim 2, wherein said first isolation layer is formed of oxide or the material having energy gap larger than 7eV.
- [c17] 17. The nonvolatile memory of Claim 2, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.
- [c18] 18. The nonvolatile memory of Claim 2, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{CoSi}_2$  or  $\text{NiSi}$ .
- [c19] 19. The nonvolatile memory of Claim 3, wherein said first isolation layer is formed of oxide or the material having energy gap larger than 7eV.
- [c20] 20. The nonvolatile memory of Claim 3, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.
- [c21] 21. The nonvolatile memory of Claim 3, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{CoSi}_2$  or  $\text{NiSi}$ .

[c22] 22. The nonvolatile memory of Claim 4, wherein said first isolation layer is formed of oxide or the material having energy gap larger than 7eV.

[c23] 23. The nonvolatile memory of Claim 4, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.

[c24] 24. The nonvolatile memory of Claim 4, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{CoSi}_2$  or  $\text{NiSi}$ .

[c25] 25. A nonvolatile memory with spacertrapping structure, said nonvolatile memory comprising:

a semiconductor substrate;

a gate oxide formed on said semiconductor substrate;

a gate structure formed on said gate oxide, wherein said gate structure comprises a stacked structure including of polysilsicon layer/silicide layer and a first dielectric layer;

a second dielectric layer formed on the sidewall of said gate structure and the surface of said semiconductor substrate;

first spacers formed on the sidewall of said second dielectric layer; and

source and drain regions formed adjacent to said gate structure, wherein p-n junctions of said source and drain regions formed under said first spacers.

[c26] 26. The nonvolatile memory of Claim 25, further comprising pocket ion implantation region located adjacent to said source and drain regions, wherein the p-n junctions of said pocket ion implantation region formed under said first spacers, wherein the conductive type of the pocket ion implantation region is opposite to the one of the source and drain regions.

[c27] 27. The nonvolatile memory of Claim 25, further comprising:  
lightly doped drain region adjacent to said source and drain regions,  
wherein the p-n junctions of said lightly doped drain formed under  
said first spacers, the junction of said lightly doped drain region  
being shallower than the one of said source and drain regions and  
said lightly doped drain region is closer to the channel under said  
gate structure than said source and drain regions; and  
pocket ion implantation region adjacent to said lightly doped drain regions,  
wherein the conductive type of the pocket ion implantation region is  
opposite to the one of the source and drain regions.

[c28] 28. The nonvolatile memory of Claim 25, further comprising:  
double doped drain region adjacent to said source and drain regions,  
wherein the p-n junctions of said double doped drain region are  
formed under said first spacers and the junction of said double  
doped drain region being deeper than the one of said source and  
drain regions, said double doped drain region being closer to the  
channel under said gate structure than said source and drain  
regions and the doping concentration of said double doped drain  
region is lower than the one of said source and drain regions; and  
pocket ion implantation region adjacent to said double doped drain region,  
the conductive type of the pocket ion implantation region being  
opposite to the one of the source and drain regions.

[c29] 29. The nonvolatile memory of Claim 25, further comprises a third  
dielectric layer formed between said second dielectric layer and said first spacer,  
said third dielectric layer being formed of nitride or the material having energy gap  
lower than 6eV, wherein said second dielectric layer includes oxide or the  
material having energy gap greater than 7eV, said first spacers attached onto the

sidewall of said third dielectric layer are formed of oxide or the material having energy gap larger than 7eV.

[c30] 30. The nonvolatile memory of Claim 26, further comprises a third dielectric layer formed between said second dielectric layer and said first spacer, said third dielectric layer being formed of nitride or the material having energy gap lower than 6eV, wherein said second dielectric layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall of said third dielectric layer are formed of oxide or the material having energy gap larger than 7eV.

[c31] 31. The nonvolatile memory of Claim 27, further comprises a third dielectric layer formed between said second dielectric layer and said first spacer, said third dielectric layer being formed of nitride or the material having energy gap lower than 6eV, wherein said second dielectric layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall of said third dielectric layer are formed of oxide or the material having energy gap larger than 7eV.

[c32] 32. The nonvolatile memory of Claim 28, further comprises a third dielectric layer formed between said second dielectric layer and said first spacer, said third dielectric layer being formed of nitride or the material having energy gap lower than 6eV, wherein said second dielectric layer includes oxide or the material having energy gap greater than 7eV, said first spacers attached onto the sidewall of said third dielectric layer are formed of oxide or the material having energy gap larger than 7eV.

[c33] 33. The nonvolatile memory of Claim 29, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4 eV.

- [c34] 34. The nonvolatile memory of Claim 30, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4 eV.
- [c35] 35. The nonvolatile memory of Claim 31, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4 eV.
- [c36] 36. The nonvolatile memory of Claim 32, further comprising second spacers attached on said first spacers, wherein said second spacers are formed of oxide, nitride or the material having energy gap greater than 4 eV.
- [c37] 37. The nonvolatile memory of Claim 25, wherein said second dielectric layer is formed of oxide or the material having energy gap greater than 7eV.
- [c38] 38. The nonvolatile memory of Claim 25, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.
- [c39] 39. The nonvolatile memory of Claim 25, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{WSi}_2$ .
- [c40] 40. The nonvolatile memory of Claim 25, wherein said first dielectric layer is formed of oxide, nitride or the combination of oxide and nitride layers.
- [c41] 41. The nonvolatile memory of Claim 26, wherein said second dielectric layer is formed of oxide or the material having energy gap grater than 7eV.
- [c42] 42. The nonvolatile memory of Claim 26, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.



- [c43] 43. The nonvolatile memory of Claim 26, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{WSi}_2$ .
- [c44] 44. The nonvolatile memory of Claim 26, wherein said first dielectric layer is formed of oxide, nitride or the combination of oxide and nitride layers.
- [c45] 45. The nonvolatile memory of Claim 27, wherein said wherein said second dielectric layer is formed of oxide or the material having energy gap greater than 7eV.
- [c46] 46. The nonvolatile memory of Claim 27, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.
- [c47] 47. The nonvolatile memory of Claim 27, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{WSi}_2$ .
- [c48] 48. The nonvolatile memory of Claim 27, wherein said first dielectric layer is formed of oxide, nitride or the combination of oxide and nitride layers.
- [c49] 49. The nonvolatile memory of Claim 28, wherein said wherein said second dielectric layer is formed of oxide or the material having energy gap larger than 7eV.
- [c50] 50. The nonvolatile memory of Claim 28, wherein said first spacers are formed of nitride or the material having energy gap lower than 6eV.
- [c51] 51. The nonvolatile memory of Claim 28, wherein said silicide material includes  $\text{TiSi}_2$ ,  $\text{WSi}_2$ .

[c52] 52. The nonvolatile memory of Claim28, wherein said first dielectric layer is formed of oxide, nitride or the combination of oxide and nitride layers.